

Work Order ID 124848

September-24-14 1:54:06 PM

Ship Oct. 2

\*124848\*

PRELIMINARY ISSUE

9  
9-89

Page 1

Item ID: D4911-5

Accept

\*N9000040100\*

Setup Start \*NS1\*

Revision ID: PRELIM

Item Name: Bracket

Stop \*NS2\*

Start Date: 9/24/14 Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 10/03/14 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description                                                                | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|-----------------------------------------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr                       | Revision Nbr                                                                            |                      |         |        |              |               |               |                  |                |
| D4911                          | <del>PA2</del> <u>PA2</u>                                                               | <u>14.05.25</u>      |         |        |              |               |               |                  |                |
| 100                            | FLOW WATER JET                                                                          | 0.00                 |         |        |              |               |               |                  |                |
| *100*                          |                                                                                         |                      |         |        |              |               |               |                  |                |
| Waterjet                       | Memo                                                                                    | 0.00                 |         |        |              |               |               |                  |                |
| FLOW CNC Waterjet              | 1-Cut as per Dwg<br>Dwg Rev: <u>PD2</u><br>Prog Rev: <u>PD2</u><br>2-Debur if necessary |                      |         |        |              |               |               |                  |                |
| 110                            | QC2- Inspect parts off machine FAI/FAIB                                                 | 0.00                 |         |        |              |               |               |                  |                |
| *110*                          |                                                                                         |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                                                                    | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                                                                         |                      |         |        |              |               |               |                  |                |
| 120                            | QC8- Inspect parts - second check                                                       | 0.00                 |         |        |              |               |               |                  |                |
| *120*                          |                                                                                         |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                                                                    | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                                                                         |                      |         |        |              |               |               |                  |                |

2 DC 14/09/26

2 DC 14/09/26

2 DAS 38 9-89 14-9-26

# Work Order ID 124848

September-24-14 1:54:06 PM

**\*124848\***

Page 2

Item ID: D4911-5

Accept

**\*N9000040100\***

Setup Start **\*NS1\***

Revision ID: PRELIM

Item Name: Bracket

Stop **\*NS2\***

Start Date: 9/24/14 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 10/03/14 Req'd Qty: 2.00

**\*2\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                          | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code      | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp            |
|--------------------------------|---------------------------------------------------|----------------------|---------|--------|-------------------|---------------|---------------|------------------|---------------------------|
| 130                            | Bend as per dwg<br>NC BRAKE                       | 0.00                 |         |        | DAS<br>30<br>9-89 | 2             |               |                  | 14/09/29                  |
| <b>*130*</b>                   |                                                   |                      |         |        |                   |               |               |                  |                           |
| Brake NC                       | Memo                                              | 0.00                 |         |        |                   |               |               |                  |                           |
| Brake NC                       |                                                   |                      |         |        |                   |               |               |                  |                           |
| 140                            | QC5- Inspect part completeness to step on W/O     | 0.00                 |         |        |                   |               |               |                  |                           |
| <b>*140*</b>                   |                                                   |                      |         |        |                   |               |               |                  |                           |
| QC                             | Memo                                              | 0.00                 |         |        |                   |               |               |                  | DAS<br>38<br>9-89 14-9-30 |
| Quality Control                |                                                   |                      |         |        |                   |               |               |                  |                           |
| 150                            | Identify as per dwg & Stock Location: <u>5H37</u> | 0.00                 |         |        |                   |               |               |                  |                           |
| <b>*150*</b>                   |                                                   |                      |         |        |                   |               |               |                  |                           |
| Packaging                      | Memo                                              | 0.00                 |         |        |                   |               |               |                  |                           |
| Packaging                      |                                                   |                      |         |        |                   |               |               |                  |                           |

AD 5465  
22145 basket

POSITIVE RECALL  
EFFECTIVE 14-09-24  
RELEASED 9-89  
DATE 16-06-03  
at rev D

DAS  
9-89  
JUN 06 2016

**Work Order ID 124848**

September-24-14 1:54:06 PM

**\*124848\***

Page 3

Item ID: D4911-5

Revision ID: PRELIM

Item Name: Bracket

Start Date: 9/24/14 Start Qty: 2.00

Required Date: 10/03/14 Req'd Qty: 2.00

Reference:

Accept

**\*N900040100\***Setup Start **\*NS1\***Stop **\*NS2\***

Cust Item ID:

Customer:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                    | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|---------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 160                            | QC21- Final Inspection - Work Order Release | 0.00                 |         |        |              |               |               |                  |                |
| <b>*160*</b>                   |                                             |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                        | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                             |                      |         |        |              |               |               |                  |                |

MCS JUN 07 2016

# Picklist Print

September-24-14 1:54:05 PM

Page 1

Work Order ID: 124848

**\*124848\***

Parent Item: D4911-5

**\*D4911-5\***

Parent Item Name: Bracket

Start Date: 9/24/14

Required Date: 10/03/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 14.09.24 NEW ISSUE DD VERF:JLM

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

M304S12GA

Purchased

No

sf

96.8300

1

**\*M304S12GA\***

**\*\***

304/316 0.100" Sheet

*Dec 14/09/26*

Location

Loc Qty

Loc Code

MAT019

96.83

113062

76.13

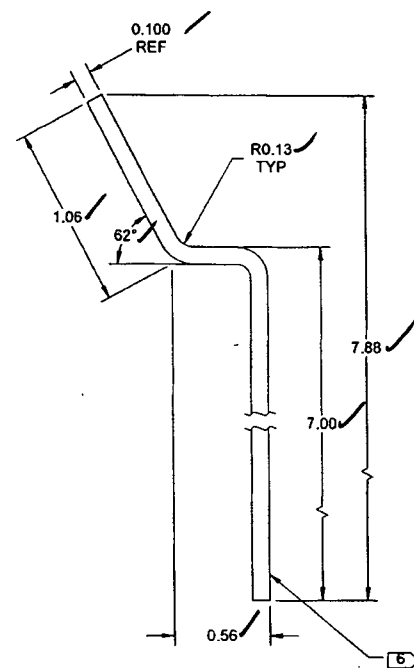
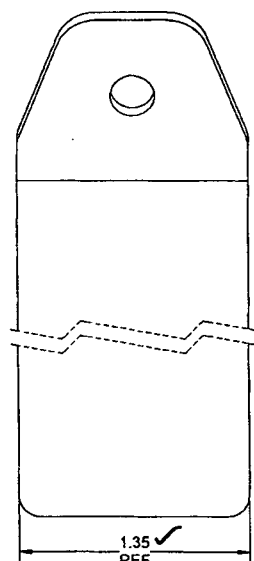
113077

19

m126309

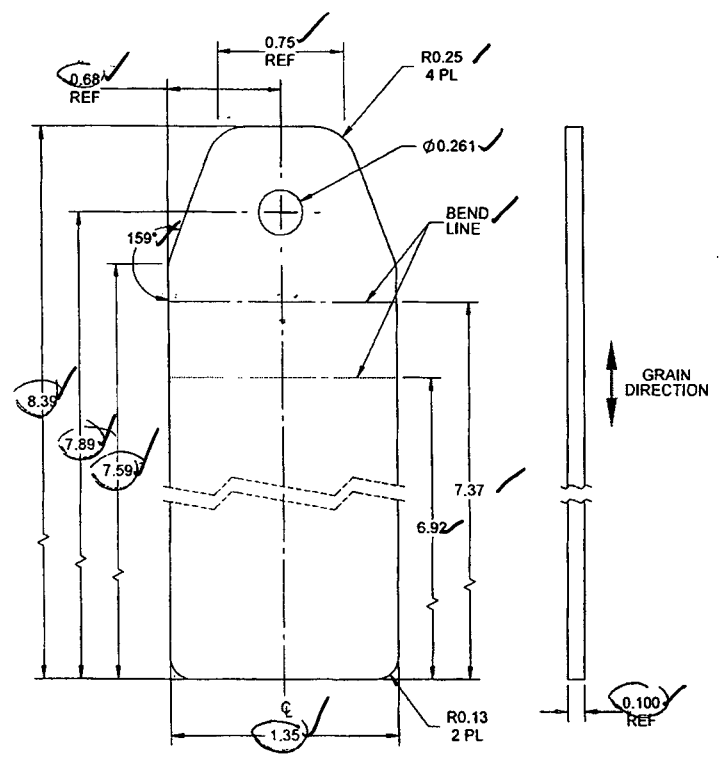
1.7

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
1



**D4911-5 BRACKET**   
(MAKE FROM D4911-5F)

- NOTES:**
- 1) MATERIAL: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.100 THK  
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S12GA OR M303S12GA
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
  - 7) WEIGHT: 0.63 lbs



**D4911-5F FLAT PATTERN BRACKET** 

UNAPPROVED

|            |          |                                                                                                                                                                                                                                                                                                      |              |
|------------|----------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN     | RF       | <b>DART AEROSPACE LTD</b>                                                                                                                                                                                                                                                                            |              |
| DRAWN      | RF       | HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                                                                          |              |
| CHECKED    | VS       | DRAWING NO.                                                                                                                                                                                                                                                                                          | REV. D2      |
| MFG. APPR. | JLM      | <b>D4911</b>                                                                                                                                                                                                                                                                                         | SHEET 3 OF 3 |
| APPROVED   |          | TITLE                                                                                                                                                                                                                                                                                                | SCALE        |
| DE APPR.   |          | <b>BRACKET</b>                                                                                                                                                                                                                                                                                       | NTS          |
| DATE       | 14.09.15 | <small>COPYRIGHT © 2015 BY DART AEROSPACE LTD<br/>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS<br/>NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT<br/>WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> |              |

## FIRST ARTICLE INSPECTION CHECKLIST

| Rev | Date     | Change                     | Revised by | Approved |
|-----|----------|----------------------------|------------|----------|
| E   | 10.04.14 | Added preliminary approval | KJ         |          |



## Receiving Report

Date: 13/12/15

Batch No: 426309

Supplier: MECORA SOLUTION

Dart P/O: 20421

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☐ No ☒  
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☒ No ☐ N/A ☐  
 Shipment Complete: Yes ☒ No ☐ N/A ☐  
 QC6 Inspection ☒ 130716 N/A ☒  
 Work Order ☒

### Discrepancies

| Part Number | Description | Quantity Ordered | Quantity Received | Quantity Returned | Quantity Short | Comments |
|-------------|-------------|------------------|-------------------|-------------------|----------------|----------|
|             |             |                  |                   |                   |                |          |
|             |             |                  |                   |                   |                |          |
|             |             |                  |                   |                   |                |          |

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 13/12/15  
 Date [Signature]  
 Received/Costing [Signature]  
 Initial [Signature]

Location: \_\_\_\_\_



Monday, July 15, 2013 7:07:15 AM

All amounts are calculated in domestic currency.

All Item ID/GL/WOs   All Rec. Employees   All Currencies

Grouped by Vendor ID

| Grouped by Vendor ID            |                       |            |                                        |                       |                               |                        |                      |                              |                                            |                                |            |
|---------------------------------|-----------------------|------------|----------------------------------------|-----------------------|-------------------------------|------------------------|----------------------|------------------------------|--------------------------------------------|--------------------------------|------------|
| Purchase Order ID/<br>Curr Type | Line Nbr/<br>Insp Req | Project ID | Reference/<br>Description/<br>Cert Std | PO U/M /<br>Stock U/M | Required Date<br>Required Qty | Recv Date/<br>Recv Emp | Recv Qty<br>(PO U/M) | Cost Per Unit/<br>Recv Value | Inspected Qty/<br>Rejected Qty<br>(PO U/M) | MRB Qty/<br>MRB Reject Qty     | Book Amt   |
| VendorID\Vendor Name            |                       | VC-MET002  | Metaux Solutions                       |                       |                               |                        |                      |                              |                                            |                                |            |
| PO20491                         | 1                     |            | M6061T6S.032 sf                        |                       | 7/12/2013                     | 7/15/2013              | 384.0000             | \$2.00                       | 0.0000                                     | 0                              | \$766.73   |
| CAD                             | No                    |            | 6061-T6 Sheet 0.032" sf                |                       | 384.0000                      | DESJ02                 |                      | \$766.73                     | 0.0000                                     | 0                              |            |
|                                 |                       |            | m126309                                |                       |                               |                        |                      |                              |                                            |                                |            |
|                                 | 2                     |            | M6061T6S.080 sf                        |                       | 7/12/2013                     | 7/15/2013              | 384.0000             | \$4.14                       | 0.0000                                     | 0                              | \$1,588.22 |
|                                 | No                    |            | 6061-T6 .080 Sheet sf                  |                       | 384.0000                      | DESJ02                 |                      | \$1,588.22                   | 0.0000                                     | 0                              |            |
|                                 |                       |            | m126309                                |                       |                               |                        |                      |                              |                                            |                                |            |
|                                 | 3                     |            | M304S12GA sf                           |                       | 7/12/2013                     | 7/15/2013              | 64.0000              | \$11.27                      | 0.0000                                     | 0                              | \$721.09   |
|                                 | No                    |            | 304/316 0.100" Sheet sf                |                       | 64.0000                       | DESJ02                 |                      | \$721.09                     | 0.0000                                     | 0                              |            |
|                                 |                       |            | m126309                                |                       |                               |                        |                      |                              |                                            |                                |            |
|                                 | 4                     |            | M7075T6S.125 sf                        |                       | 7/12/2013                     | 7/15/2013              | 48.0000              | \$20.26                      | 0.0000                                     | 0                              | \$972.57   |
|                                 | No                    |            | 7075-T6 Sheet .125 sf                  |                       | 48.0000                       | DESJ02                 |                      | \$972.57                     | 0.0000                                     | 0                              |            |
|                                 |                       |            | m126309                                |                       |                               |                        |                      |                              |                                            |                                |            |
|                                 |                       |            |                                        |                       |                               |                        |                      |                              |                                            | Total Received Quantity:       | 880.0000   |
|                                 |                       |            |                                        |                       |                               |                        |                      |                              |                                            | Total Qty to Inspect (PO U/M): | 0.0000     |
|                                 |                       |            |                                        |                       |                               |                        |                      |                              |                                            | Total Reject Quantity:         | 0.0000     |
|                                 |                       |            |                                        |                       |                               |                        |                      |                              |                                            | Total Receipt Value:           | \$4,048.62 |
|                                 |                       |            |                                        |                       |                               |                        |                      |                              |                                            | Total Balance Due Quantity:    | 0.0000     |

MÉTAUX SOLUTIONS INC  
2625 BOUL JACQUES CARTIER EST  
LONGUEUIL, QUEBEC  
J4N 1L7 Tel : 450 841-3330

Customer : 6323336

DART AEROSPACE LTD  
1270, ABERDEEN STREET  
HAWKESBURY, ONTARIO  
K6A 1K7

Shipping Order 11/07/2013

Order : 88960  
Reference : 20491  
Bid : 7547  
Ship : PICK UP / PICK UP

Ship To

Same

Tel: 1 613 632-3336

| Item No. | Description                                                       | Qty | Qty. Delivered | E/O Qty |
|----------|-------------------------------------------------------------------|-----|----------------|---------|
| AS03261  | ALU SHE .032 6061-T6 (20G)<br>8 X 4' X 12'<br>HT:36194/01         | 384 | 384            | Ø       |
| AS08061  | ALU SHE .080 6061-T6 (12G)<br>8 X 4' X 12'<br>HT:42000/01         | 384 | 384            | Ø       |
| AS1875   | ALU SHE .125" X 48" X 144" 7075-T6<br>1 X 4' X 12'<br>HT:810007A7 | 1   | 1              | Ø       |
| SS122B4  | 304 SHEET .104 (12G)<br>2 X 4' X 8'<br>HT:C34AY1207950            | 64  | 64             | Ø       |
|          | SHIP TST COLLECT<br>JP                                            |     |                |         |

Shipping : \_\_\_\_\_ Ref. : \_\_\_\_\_  
Package No : \_\_\_\_\_  
Merchandise Received: \_\_\_\_\_


**Abnahmeprüfzeugnis 3.1 (EN 10204)**  
**Inspection certificate – mill certificate**

Nr.: 85264396 03/4

Rev. 0

Seite / page: 1 von / of 2

Datum / date: 2012 10 16

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, ENAS 9100, ISO 14001, NADCAP

|                                                      |                                                |             |
|------------------------------------------------------|------------------------------------------------|-------------|
| <b>Auftraggeber / customer:</b>                      | <b>Bestell-Nr. / order no.:</b>                | C 65580 DEC |
|                                                      | <b>Datum / date:</b>                           | 2012 08 14  |
| <b>Warenempfänger / consignee:</b>                   | <b>Auftragsbest. Nr. / order confirm. no.:</b> | 643017      |
|                                                      | <b>Datum / date:</b>                           | 2012 08 15  |
| <b>Endkunde, Bestell-Nr. / Your cust., ord. no.:</b> | <b>Lieferschein-Nr. / delivery note:</b>       | 85264396    |
|                                                      | <b>Datum / date:</b>                           | 2012 10 31  |
| <b>Akkreditiv-Nr. / letter of credit no.:</b>        |                                                |             |

D377802 - D377803 - D377804

|                                                 |                                                 |
|-------------------------------------------------|-------------------------------------------------|
| <b>Produkt / product:</b>                       | <b>Bedingungen / terms:</b>                     |
| <b>Form / form:</b>                             | <b>Techn. Lieferbedingungen / techn. spec.:</b> |
| <b>Werkstoff / material:</b> 6061               | AMS-QQ-A-250/11, 08.1997                        |
| <b>Zustand / temper:</b> T6                     | ASTM B 209 - 10                                 |
| <b>Dim. / dim: (inch):</b> 0,032x48,00x144,00   | AMS 4027N, 07.2008                              |
| <b>Kundenartikel-Nr / customer article no.:</b> | ASME SB-209, 2011a                              |
| <b>Sondervorschrift / special terms:</b>        |                                                 |

13-07-16

| AB-Post-<br>ord.-Item | BNr/Los/<br>Lot/No./Part | Guise Nr.<br>cast no. | Werkstoff-<br>material | Kalib.<br>piece no. | Gewicht Netto<br>weight net | Stück-<br>pcs. |
|-----------------------|--------------------------|-----------------------|------------------------|---------------------|-----------------------------|----------------|
| 04                    | 36194/01/00              | 01/0052338/2          | 6061                   | 6430170020          | 3972,683 lbs                | 186            |
| 04                    | 36194/01/00              | 01/0052338/2          | 6061                   | 6430170021          | 3981,481 lbs                | 186            |
| 04                    | 36194/01/00              | 01/0052338/2          | 6061                   | 6430170022          | 3994,709 lbs                | 186            |

| Chemische Zusammensetzung / chemical composition [%] Gewichtsteile / weight proportion (OES) |                  |       |      |      |      |      |      |      |      |      |                     |
|----------------------------------------------------------------------------------------------|------------------|-------|------|------|------|------|------|------|------|------|---------------------|
| Guise Nr. / cast no.                                                                         | AMAG designation | Al    | Si   | Fe   | Cu   | Mn   | Mg   | Cr   | Zn   | Ti   | Sonstige<br>Element |
| 01/0052338/2                                                                                 | 6061             |       |      |      |      |      |      |      |      |      |                     |
|                                                                                              | actual           | 97,01 | 0,70 | 0,48 | 0,21 | 0,10 | 0,90 | 0,16 | 0,04 | 0,06 | 0,02                |
|                                                                                              | maximal          | 0,05  |      |      |      |      |      |      |      |      |                     |

| Zugversuch / Tensile test |                   |                       |             |                |            |  |
|---------------------------|-------------------|-----------------------|-------------|----------------|------------|--|
| BNr/Los<br>Lot/No.        | Zustand<br>temper | Richtung<br>direction | Rm<br>[ksi] | Rp0.2<br>[ksi] | A2"<br>[%] |  |
| 36194/01                  | T6                | LT                    | 49,2        | 40,5           | 15         |  |
| 36194/01                  | T6                | LT                    | 48,6        | 39,9           | 16         |  |
| 36194/01                  | T6                | LT                    | 48,4        | 39,5           | 17         |  |
| 36194/01                  | T6                | LT                    | 48,6        | 39,6           | 16         |  |
| 36194/01                  | T6                | LT                    | 48,4        | 39,7           | 16         |  |
| 36194/01                  | T6                | LT                    | 48,4        | 39,7           | 16         |  |
| 36194/01                  | T6                | LT                    | 48,6        | 39,9           | 16         |  |
| 36194/01                  | T6                | LT                    | 48,9        | 39,9           | 16         |  |
| 36194/01                  | T6                | LT                    | 49,3        | 39,6           | 16         |  |

**Abnahmeprüfzeugnis 3.1 (EN 10204)**  
**Inspection certificate – mill certificate**

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, ENAS 9100, ISO 14001, NADCAP

Nr.: 85264395 03 / 4

Rev. 0

Seite / page: 2 von / of 2

Datum / date: 2012 10 16

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.  
We hereby certify that the material described above has been tested and complies with the terms of the order contract.

**Werkzeugveränderung /**  
**factory specialist**

Josef Klampfer

**E-Mail / e-mail**

j.klampfer@amag.at

Herstellort: Österreich / goods origin: The goods are of Austrian origin.  
Maschine erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.

# AMAG

ROLLING

## Abnahmeprüfzeugnis 3.1 (EN 10204)

### Inspection certificate - mill certificate

Nr.: 85246330

Rev.: 0

Seite / page:

1 von / of 2

Datum / date:

2013 04 19

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, ENAS 9100, ISO 14001, NADCAP

|                                |                                        |            |
|--------------------------------|----------------------------------------|------------|
| Auftraggeber / customer:<br>la | Bestell Nr. / order no.:               | C66386     |
|                                | Datum / date:                          | 2013 01 15 |
|                                | Auftragsbest. Nr. / order confirm no.: | 851503     |
|                                | Datum / date:                          | 2013 01 16 |
| Warenempfänger / consignee:    | Lieferschein Nr. / delivery note:      | 85246330   |
|                                | Datum / date:                          | 2013 04 30 |

|                                         |                                              |
|-----------------------------------------|----------------------------------------------|
| Form / form: Sheet                      | Technische Lieferbedingungen / techn. spec.: |
| Werkstoff / material: 6061              | AMS-QQ-A-250/11, 08.1997                     |
| Zustand / temper: T6                    | ASTM B 209 - 10                              |
| Dim. / dim.: (inch): 0,080x48,00x144,00 | AMS 4027N, 07.2006                           |
|                                         | ASME SB-209, 2011a                           |
|                                         | Sondervorschrift / special terms:            |

|    |             |              |      |            |              |    |
|----|-------------|--------------|------|------------|--------------|----|
| 04 | 42000/01/00 | 01/0055174/3 | 6061 | 6515030012 | 3977,072 lbs | 74 |
| 04 | 42000/01/00 | 01/0055174/3 | 6061 | 6515030013 | 3990,300 lbs | 74 |

D7208+3

D720874

| Quas Nr. / part no. | material   | Si   | Fe   | Cu   | Mn   | Mg   | Cr   | Zn   | Ti   | Others Each | Others Total |
|---------------------|------------|------|------|------|------|------|------|------|------|-------------|--------------|
| 01/0055174/3        | 6061       |      |      |      |      |      |      |      |      |             |              |
|                     | spec. min. | 0,40 | -    | 0,15 | -    | 0,80 | 0,04 | -    | -    | -           | -            |
|                     | spec. max. | 0,80 | 0,70 | 0,40 | 0,15 | 1,20 | 0,35 | 0,25 | 0,15 | 0,05        | 0,15         |
|                     | actual     | 0,71 | 0,44 | 0,22 | 0,12 | 0,88 | 0,16 | 0,03 | 0,06 | 0,02        | 0,05         |

| BNr/Los  | Zustand | Richtung  | Tests     | UTS   | YS    | A2"  |    |  |  |
|----------|---------|-----------|-----------|-------|-------|------|----|--|--|
| Lot/No.  | temper  | direction |           | [ksi] | [ksi] | [%]  |    |  |  |
|          |         |           | spec.min. | 42,0  | 35,0  | 10   |    |  |  |
|          |         |           | spec.max. | -     | -     | -    |    |  |  |
| 42000/01 | T6      | LT        | 8         | from  | 48,0  | 41,0 | 14 |  |  |
| 42000/01 | T6      | LT        | 10        | to    | 48,8  | 41,5 | 16 |  |  |

Biegeversuch: OK. / Transverse bend test: OK.

Maßkontrolle: OK. / Dimensional Check: OK.

AMAG rolling GmbH, Postfach 32, A-5282 Ranshofen, Österreich - [www.amag.at](http://www.amag.at)  
 AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria - [www.amag.at](http://www.amag.at)

**AMAG**  
ROLLING**Abnahmeprüfzeugnis 3.1 (EN 10204)**  
**Inspection certificate - mill certificate**

Nr.: 85246330

01 / 1

Rev.: 0

Seite / page:

2 von / of 2

Datum / date:

2013 04 19

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, ENAS 9100, ISO 14001, NADCAP

Oberfläche: OK. / Surface inspection: OK.

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.  
We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Josef Klampfer

josef.klampfer@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.  
Maschine erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.

SHIP TO:

SOLD TO:

**KAISER  
ALUMINUM**

Trentwood Works - Spokane, WA 99215

Phone: (800) 367-2586

**CERTIFIED TEST REPORT**

Serial Number

4281737

|                                   |                          |                           |                                     |                 |                                             |                                          |  |
|-----------------------------------|--------------------------|---------------------------|-------------------------------------|-----------------|---------------------------------------------|------------------------------------------|--|
| CUSTOMER PO NUMBER:<br>C85742 NOV |                          | WORK PACKAGE:             | CUSTOMER PART NUMBER:               |                 | SHIP RUN/LOAD:<br>102479/3                  | GOVT CONTRACT NUMBER:                    |  |
| KAISER ORDER NO:<br>1140430       | LINE ITEM:<br>8          | SHIP DATE:<br>14-NOV-2012 | ALLOY:<br>7075                      | CLAD:<br>ALCLAD | TEMPER:<br>T6                               | PRODUCT DESCRIPTION:<br>Kaiser Stretched |  |
| WEIGHT SHIPPED:<br>1650 LB        | QUANTITY:<br>21 PCS EST. | TRUCK B/L #:<br>2039711   | GAUGE:<br>0.1250 IN<br>( 3.1750 MM) |                 | DIAMETER/WIDTH:<br>48.000 IN<br>(1219.2 MM) | LENGTH:<br>144.000 IN<br>(3657.6 MM)     |  |

MHU 1636877: LOT 610007A7: 21 pieces; *D373766***Certified Specifications**AMS 4049/RevL  
CMMP 019/RevDAMS-QQ-A-250/13/RevA  
CMMP 025/RevU

ASTM B 209/Rev10

Test Code: 1513

**Test Results**

Lot: 610007A7 Cast 496

Drop 06

Ingot 1

Melted in USA

(ASTM E8/B557)  
(EN 2002-1)Tensile: Temper  
T6Dir / # Tests  
LT / 2 (Min:Max)Ultimate KSI (MPA)  
79.7 : 79.8  
(550 : 550)Yield KSI (MPA)  
70.4 : 70.5  
(485 : 486)Elongation %  
14.3 : 14.5

(ASTM E1251)

|             |      |      |     |      |     |      |     |      |      |      |          |
|-------------|------|------|-----|------|-----|------|-----|------|------|------|----------|
| Chemistry:  | SI   | FE   | CU  | MN   | MG  | CR   | ZN  | TI   | V    | ZR   | OTHER    |
| Actual(wt%) | 0.10 | 0.21 | 1.4 | 0.04 | 2.5 | 0.20 | 5.8 | 0.03 | 0.01 | 0.01 | TOT 0.05 |

**ALLOY LIMITS**

|              |      |      |      |      |      |      |     |      |      |      |       |      |
|--------------|------|------|------|------|------|------|-----|------|------|------|-------|------|
|              | SI   | FE   | CU   | MN   | MG   | CR   | ZN  | TI   | V    | ZR   | OTHER | MAX  |
| 7075:        |      |      |      |      |      |      |     |      |      |      |       |      |
| MIN(wt%)     | 0.00 | 0.00 | 1.2  | 0.00 | 2.1  | 0.18 | 5.1 | 0.00 | 0.00 | 0.00 | EACH  | 0.05 |
| MAX(wt%)     | 0.40 | 0.50 | 2.0  | 0.30 | 2.9  | 0.28 | 6.1 | 0.20 | 0.05 | 0.05 | TOT   | 0.15 |
| Inner Alloy: | 7072 |      |      |      |      |      |     |      |      |      |       |      |
| MIN(wt%)     | 0.0  | 0.0  | 0.00 | 0.00 | 0.00 | 0.00 | 0.8 | 0.00 | 0.00 | 0.00 | EACH  | 0.05 |
| MAX(wt%)     | 0.3  | 0.4  | 0.10 | 0.10 | 0.10 | 0.05 | 1.3 | 0.05 | 0.05 | 0.05 | TOT   | 0.15 |

Aluminum Remainder



先鋒實業股份有限公司  
YC INOX CO., LTD.

YC INOX CO., LTD.

## 檢驗證明書

# INSPECTION CERTIFICATE

524281化區, 中山路3527092  
No.270, Sec. 4, Jungshan Rd., Shijou Shiang,  
Chang-hwa, Taiwan, R.O.C  
<http://www.ychex.com>  
TEL : +886-4-8899880 FAX : +886-4-8899



|                      |                                         |                                  |           |                          |              |
|----------------------|-----------------------------------------|----------------------------------|-----------|--------------------------|--------------|
| 客戶名稱<br>Customer     | PRIME GOLD ROLLED STAINLESS STEEL SHEET | 客戶編號<br>Customer No.             | PCA003    | 證明書編號<br>Certificate No. | 130218C0181  |
| 產品名稱<br>Product Name | ASTM A240/A190M-11b                     | 商業發票號碼<br>Commercial Invoice No. | J13010448 | 證明書日期<br>Date of Issue   | 2013/02/08   |
| 規格<br>Specification  | 304/304L                                | 客戶接洽電話<br>Cell No.               | C86763    | 77號廠<br>Order No.        | EC12100340-2 |
| 鋼號<br>Steel Grade    |                                         | 提貨單編號<br>Waybill No.             | C13022102 | F18號廠<br>F&M No.         | A10110214    |

| 項目<br>Item No. | 爐號<br>Heat No. | 產品規格<br>Product Description |  | 化學成份 (%)<br>Chemical Composition |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 拉伸試驗<br>Tension Test |  |  | 01<br>HRB | 02<br>C/W | 03<br>C/W | 04<br>C/W | 05<br>C/W | 06<br>C/W | 07<br>C/W | 08<br>C/W | 09<br>C/W | 10<br>C/W | 11<br>C/W | 12<br>C/W | 13<br>C/W | 14<br>C/W | 15<br>C/W | 16<br>C/W | 17<br>C/W | 18<br>C/W | 19<br>C/W | 20<br>C/W | 21<br>C/W | 22<br>C/W | 23<br>C/W | 24<br>C/W | 25<br>C/W | 26<br>C/W | 27<br>C/W | 28<br>C/W | 29<br>C/W | 30<br>C/W | 31<br>C/W | 32<br>C/W | 33<br>C/W | 34<br>C/W | 35<br>C/W | 36<br>C/W | 37<br>C/W | 38<br>C/W | 39<br>C/W | 40<br>C/W | 41<br>C/W | 42<br>C/W | 43<br>C/W | 44<br>C/W | 45<br>C/W | 46<br>C/W | 47<br>C/W | 48<br>C/W | 49<br>C/W | 50<br>C/W | 51<br>C/W | 52<br>C/W | 53<br>C/W | 54<br>C/W | 55<br>C/W | 56<br>C/W | 57<br>C/W | 58<br>C/W | 59<br>C/W | 60<br>C/W | 61<br>C/W | 62<br>C/W | 63<br>C/W | 64<br>C/W | 65<br>C/W | 66<br>C/W | 67<br>C/W | 68<br>C/W | 69<br>C/W | 70<br>C/W | 71<br>C/W | 72<br>C/W | 73<br>C/W | 74<br>C/W | 75<br>C/W | 76<br>C/W | 77<br>C/W | 78<br>C/W | 79<br>C/W | 80<br>C/W | 81<br>C/W | 82<br>C/W | 83<br>C/W | 84<br>C/W | 85<br>C/W | 86<br>C/W | 87<br>C/W | 88<br>C/W | 89<br>C/W | 90<br>C/W | 91<br>C/W | 92<br>C/W | 93<br>C/W | 94<br>C/W | 95<br>C/W | 96<br>C/W | 97<br>C/W | 98<br>C/W | 99<br>C/W | 100<br>C/W | 101<br>C/W | 102<br>C/W | 103<br>C/W | 104<br>C/W | 105<br>C/W | 106<br>C/W | 107<br>C/W | 108<br>C/W | 109<br>C/W | 110<br>C/W | 111<br>C/W | 112<br>C/W | 113<br>C/W | 114<br>C/W | 115<br>C/W | 116<br>C/W | 117<br>C/W | 118<br>C/W | 119<br>C/W | 120<br>C/W | 121<br>C/W | 122<br>C/W | 123<br>C/W | 124<br>C/W | 125<br>C/W | 126<br>C/W | 127<br>C/W | 128<br>C/W | 129<br>C/W | 130<br>C/W | 131<br>C/W | 132<br>C/W | 133<br>C/W | 134<br>C/W | 135<br>C/W | 136<br>C/W | 137<br>C/W | 138<br>C/W | 139<br>C/W | 140<br>C/W | 141<br>C/W | 142<br>C/W | 143<br>C/W | 144<br>C/W | 145<br>C/W | 146<br>C/W | 147<br>C/W | 148<br>C/W | 149<br>C/W | 150<br>C/W | 151<br>C/W | 152<br>C/W | 153<br>C/W | 154<br>C/W | 155<br>C/W | 156<br>C/W | 157<br>C/W | 158<br>C/W | 159<br>C/W | 160<br>C/W | 161<br>C/W | 162<br>C/W | 163<br>C/W | 164<br>C/W | 165<br>C/W | 166<br>C/W | 167<br>C/W | 168<br>C/W | 169<br>C/W | 170<br>C/W | 171<br>C/W | 172<br>C/W | 173<br>C/W | 174<br>C/W | 175<br>C/W | 176<br>C/W | 177<br>C/W | 178<br>C/W | 179<br>C/W | 180<br>C/W | 181<br>C/W | 182<br>C/W | 183<br>C/W | 184<br>C/W | 185<br>C/W | 186<br>C/W | 187<br>C/W | 188<br>C/W | 189<br>C/W | 190<br>C/W | 191<br>C/W | 192<br>C/W | 193<br>C/W | 194<br>C/W | 195<br>C/W | 196<br>C/W | 197<br>C/W | 198<br>C/W | 199<br>C/W | 200<br>C/W | 201<br>C/W | 202<br>C/W | 203<br>C/W | 204<br>C/W | 205<br>C/W | 206<br>C/W | 207<br>C/W | 208<br>C/W | 209<br>C/W | 210<br>C/W | 211<br>C/W | 212<br>C/W | 213<br>C/W | 214<br>C/W | 215<br>C/W | 216<br>C/W | 217<br>C/W | 218<br>C/W | 219<br>C/W | 220<br>C/W | 221<br>C/W | 222<br>C/W | 223<br>C/W | 224<br>C/W | 225<br>C/W | 226<br>C/W | 227<br>C/W | 228<br>C/W | 229<br>C/W | 230<br>C/W | 231<br>C/W | 232<br>C/W | 233<br>C/W | 234<br>C/W | 235<br>C/W | 236<br>C/W | 237<br>C/W | 238<br>C/W | 239<br>C/W | 240<br>C/W | 241<br>C/W | 242<br>C/W | 243<br>C/W | 244<br>C/W | 245<br>C/W | 246<br>C/W | 247<br>C/W | 248<br>C/W | 249<br>C/W | 250<br>C/W | 251<br>C/W | 252<br>C/W | 253<br>C/W | 254<br>C/W | 255<br>C/W | 256<br>C/W | 257<br>C/W | 258<br>C/W | 259<br>C/W | 260<br>C/W | 261<br>C/W | 262<br>C/W | 263<br>C/W | 264<br>C/W | 265<br>C/W | 266<br>C/W | 267<br>C/W | 268<br>C/W | 269<br>C/W | 270<br>C/W | 271<br>C/W | 272<br>C/W | 273<br>C/W | 274<br>C/W | 275<br>C/W | 276<br>C/W | 277<br>C/W | 278<br>C/W | 279<br>C/W | 280<br>C/W | 281<br>C/W | 282<br>C/W | 283<br>C/W | 284<br>C/W | 285<br>C/W | 286<br>C/W | 287<br>C/W | 288<br>C/W | 289<br>C/W | 290<br>C/W | 291<br>C/W | 292<br>C/W | 293<br>C/W | 294<br>C/W | 295<br>C/W | 296<br>C/W | 297<br>C/W | 298<br>C/W | 299<br>C/W | 300<br>C/W | 301<br>C/W | 302<br>C/W | 303<br>C/W | 304<br>C/W | 305<br>C/W | 306<br>C/W | 307<br>C/W | 308<br>C/W | 309<br>C/W | 310<br>C/W | 311<br>C/W | 312<br>C/W | 313<br>C/W | 314<br>C/W | 315<br>C/W | 316<br>C/W | 317<br>C/W | 318<br>C/W | 319<br>C/W | 320<br>C/W | 321<br>C/W | 322<br>C/W | 323<br>C/W | 324<br>C/W | 325<br>C/W | 326<br>C/W | 327<br>C/W | 328<br>C/W | 329<br>C/W | 330<br>C/W | 331<br>C/W | 332<br>C/W | 333<br>C/W | 334<br>C/W | 335<br>C/W | 336<br>C/W | 337<br>C/W | 338<br>C/W | 339<br>C/W | 340<br>C/W | 341<br>C/W | 342<br>C/W | 343<br>C/W | 344<br>C/W | 345<br>C/W | 346<br>C/W | 347<br>C/W | 348<br>C/W | 349<br>C/W | 350<br>C/W | 351<br>C/W | 352<br>C/W | 353<br>C/W | 354<br>C/W | 355<br>C/W | 356<br>C/W | 357<br>C/W | 358<br>C/W | 359<br>C/W | 360<br>C/W | 361<br>C/W | 362<br>C/W | 363<br>C/W | 364<br>C/W | 365<br>C/W | 366<br>C/W | 367<br>C/W | 368<br>C/W | 369<br>C/W | 370<br>C/W | 371<br>C/W | 372<br>C/W | 373<br>C/W | 374<br>C/W | 375<br>C/W | 376<br>C/W | 377<br>C/W | 378<br>C/W | 379<br>C/W | 380<br>C/W | 381<br>C/W | 382<br>C/W | 383<br>C/W | 384<br>C/W | 385<br>C/W | 386<br>C/W | 387<br>C/W | 388<br>C/W | 389<br>C/W | 390<br>C/W | 391<br>C/W | 392<br>C/W | 393<br>C/W | 394<br>C/W | 395<br>C/W | 396<br>C/W | 397<br>C/W | 398<br>C/W | 399<br>C/W | 400<br>C/W | 401<br>C/W | 402<br>C/W | 403<br>C/W | 404<br>C/W | 405<br>C/W | 406<br>C/W | 407<br>C/W | 408<br>C/W | 409<br>C/W | 410<br>C/W | 411<br>C/W | 412<br>C/W | 413<br>C/W | 414<br>C/W | 415<br>C/W | 416<br>C/W | 417<br>C/W | 418<br>C/W | 419<br>C/W | 420<br>C/W | 421<br>C/W | 422<br>C/W | 423<br>C/W | 424<br>C/W | 425<br>C/W | 426<br>C/W | 427<br>C/W | 428<br>C/W | 429<br>C/W | 430<br>C/W | 431<br>C/W | 432<br>C/W | 433<br>C/W | 434<br>C/W | 435<br>C/W | 436<br>C/W | 437<br>C/W | 438<br>C/W | 439<br>C/W | 440<br>C/W | 441<br>C/W | 442<br>C/W | 443<br>C/W | 444<br>C/W | 445<br>C/W | 446<br>C/W | 447<br>C/W | 448<br>C/W | 449<br>C/W | 450<br>C/W | 451<br>C/W | 452<br>C/W | 453<br>C/W | 454<br>C/W | 455<br>C/W | 456<br>C/W | 457<br>C/W | 458<br>C/W | 459<br>C/W | 460<br>C/W | 461<br>C/W | 462<br>C/W | 463<br>C/W | 464<br>C/W | 465<br>C/W | 466<br>C/W | 467<br>C/W | 468<br>C/W | 469<br>C/W | 470<br>C/W | 471<br>C/W | 472<br>C/W | 473<br>C/W | 474<br>C/W | 475<br>C/W | 476<br>C/W | 477<br>C/W | 478<br>C/W | 479<br>C/W | 480<br>C/W | 481<br>C/W | 482<br>C/W | 483<br>C/W | 484<br>C/W | 485<br>C/W | 486<br>C/W | 487<br>C/W | 488<br>C/W | 489<br>C/W | 490<br>C/W | 491<br>C/W | 492<br>C/W | 493<br>C/W | 494<br>C/W | 495<br>C/W | 496<br>C/W | 497<br>C/W | 498<br>C/W | 499<br>C/W | 500<br>C/W | 501<br>C/W | 502<br>C/W | 503<br>C/W | 504<br>C/W | 505<br>C/W | 506<br>C/W | 507<br>C/W | 508<br>C/W | 509<br>C/W | 510<br>C/W | 511<br>C/W | 512<br>C/W | 513<br>C/W | 514<br>C/W | 515<br>C/W | 516<br>C/W | 517<br>C/W | 518<br>C/W | 519<br>C/W | 520<br>C/W | 521<br>C/W | 522<br>C/W | 523<br>C/W | 524<br>C/W | 525<br>C/W | 526<br>C/W | 527<br>C/W | 528<br>C/W | 529<br>C/W | 530<br>C/W | 531<br>C/W | 532<br>C/W | 533<br>C/W | 534<br>C/W | 535<br>C/W | 536<br>C/W | 537<br>C/W | 538<br>C/W | 539<br>C/W | 540<br>C/W | 541<br>C/W | 542<br>C/W | 543<br>C/W | 544<br>C/W | 545<br>C/W | 546<br>C/W | 547<br>C/W | 548<br>C/W | 549<br>C/W | 550<br>C/W | 551<br>C/W | 552<br>C/W | 553<br>C/W | 554<br>C/W | 555<br>C/W | 556<br>C/W | 557<br>C/W | 558<br>C/W | 559<br>C/W | 560<br>C/W | 561<br>C/W | 562<br>C/W | 563<br>C/W | 564<br>C/W | 565<br>C/W | 566<br>C/W | 567<br>C/W | 568<br>C/W | 569<br>C/W | 570<br>C/W | 571<br>C/W | 572<br>C/W | 573<br>C/W | 574<br>C/W | 575<br>C/W | 576<br>C/W | 577<br>C/W | 578<br>C/W | 579<br>C/W | 580<br>C/W | 581<br>C/W | 582<br>C/W | 583<br>C/W | 584<br>C/W | 585<br>C/W | 586<br>C/W | 587<br>C/W | 588<br>C/W | 589<br>C/W | 590<br>C/W | 591<br>C/W | 592<br>C/W | 593<br>C/W | 594<br>C/W | 595<br>C/W | 596<br>C/W | 597<br>C/W | 598<br>C/W | 599<br>C/W | 600<br>C/W | 601<br>C/W | 602<br>C/W | 603<br>C/W | 604<br>C/W | 605<br>C/W | 606<br>C/W | 607<br>C/W | 608<br>C/W | 609<br>C/W | 610<br>C/W | 611<br>C/W | 612<br>C/W | 613<br>C/W | 614<br>C/W | 615<br>C/W | 616<br>C/W | 617<br>C/W | 618<br>C/W | 619<br>C/W | 620<br>C/W | 621<br>C/W | 622<br>C/W | 623<br>C/W | 624<br>C/W | 625<br>C/W | 626<br>C/W | 627<br>C/W | 628<br>C/W | 629<br>C/W | 630<br>C/W | 631<br>C/W | 632<br>C/W | 633<br>C/W | 634<br>C/W | 635<br>C/W | 636<br>C/W | 637<br>C/W | 638<br>C/W | 639<br>C/W | 640<br>C/W | 641<br>C/W | 642<br>C/W | 643<br>C/W | 644<br>C/W | 645<br>C/W | 646<br>C/W | 647<br>C/W | 648<br>C/W | 649<br>C/W | 650<br>C/W | 651<br>C/W | 652<br>C/W | 653<br>C/W | 654<br>C/W | 655<br>C/W | 656<br>C/W | 657<br>C/W | 658<br>C/W | 659<br>C/W | 660<br>C/W | 661<br>C/W | 662<br>C/W | 663<br>C/W | 664<br>C/W | 665<br>C/W | 666<br>C/W | 667<br>C/W | 668<br>C/W | 669<br>C/W | 670<br>C/W | 671<br>C/W | 672<br>C/W | 673<br>C/W | 674<br>C/W | 675<br>C/W | 676<br>C/W | 677<br>C/W | 678<br>C/W | 679<br>C/W | 680<br>C/W | 681<br>C/W | 682<br>C/W | 683<br>C/W | 684<br>C/W | 685<br>C/W | 686<br>C/W | 687<br>C/W | 688<br>C/W | 689<br>C/W | 690<br>C/W | 691<br>C/W | 692<br>C/W | 693<br>C/W | 694<br>C/W | 695<br>C/W | 696<br>C/W | 697<br>C/W | 698<br>C/W | 699<br>C/W | 700<br>C/W | 701<br>C/W | 702<br>C/W | 703<br>C/W | 704<br>C/W | 705<br>C/W | 706<br>C/W | 707<br>C/W | 708<br>C/W | 709<br>C/W | 710<br>C/W | 711<br>C/W | 712<br>C/W | 713<br>C/W | 714<br>C/W | 715<br>C/W | 716<br>C/W | 717<br>C/W | 718<br>C/W | 719<br>C/W | 720<br>C/W | 721<br>C/W | 722<br>C/W | 723<br>C/W | 724<br>C/W | 725<br>C/W | 726<br>C/W | 727<br>C/W | 728<br>C/W | 729<br>C/W | 730<br>C/W | 731<br>C/W | 732<br>C/W | 733<br>C/W | 734<br>C/W | 735<br>C/W | 736<br>C/W | 737<br>C/W | 738<br>C/W | 739<br>C/W | 740<br>C/W | 741<br>C/W | 742<br>C/W | 743<br>C/W | 744<br>C/W | 745<br>C/W | 746<br>C/W | 747<br>C/W | 748<br>C/W | 749<br>C/W | 750<br>C/W | 751<br>C/W | 752<br>C/W | 753<br>C/W | 754<br>C/W | 755<br>C/W | 756<br>C/W | 757<br>C/W | 758<br>C/W | 759<br>C/W | 760<br>C/W | 761<br>C/W | 762<br>C/W | 763<br>C/W | 764<br>C/W | 765<br>C/W | 766<br>C/W | 767<br>C/W | 768<br>C/W | 769<br>C/W | 770<br>C/W | 771<br>C/W | 772<br>C/W | 773<br>C/W | 774<br>C/W | 775<br>C/W | 776<br>C/W | 777<br>C/W | 778<br>C/W | 779<br>C/W | 780<br>C/W | 781<br>C/W | 782<br>C/W | 783<br>C/W | 784<br>C/W | 785<br>C/W | 786<br>C/W | 787<br>C/W | 788<br>C/W | 789<br>C/W | 790<br>C/W | 791<br>C/W | 792<br>C/W | 793<br>C/W | 794<br>C/W | 795<br>C/W | 796<br>C/W | 797<br>C/W | 798<br>C/W | 799<br>C/W | 800<br>C/W | 801<br>C/W | 802<br>C/W | 803<br>C/W | 804<br>C/W | 805<br>C/W |
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Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO20491

Purchase Order Date 7/10/2013

PO Print Date 7/10/2013

Page Number 1 of 2

Order From :  
METAUX SOLUTIONS  
2625 BOUL JACQUES-CARTIER EST  
LONGUEUIL, QC J4N 1L7  
CA

VC-MET002

Ship To: DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAKED**  
Q23670

Contact Name  
Vendor Phone 800 558 8858

Ship To Contact  
Ship To Phone  
Ship Via: TST ground  
Ship Acct:

Buyer  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB Destination-Collect

M 126 309

| Line Nbr    | Reference<br>Vendor Part Number<br>Line Comments<br>Delivery Comments                                                                   | Description/<br>Mfg ID | Req Date/<br>Taxable<br>Promise Date | CD | Req Qty/<br>Unit of<br>Measure | List Price | Disc<br>% | Discounted<br>Unit Price | Extended<br>Price |
|-------------|-----------------------------------------------------------------------------------------------------------------------------------------|------------------------|--------------------------------------|----|--------------------------------|------------|-----------|--------------------------|-------------------|
| 1           | M6061T6S.032<br><br>MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209      | 6061-T6 Sheet 0.032"   | 7/12/2013<br>Yes<br>7/12/2013        |    | 384.00<br>sf                   |            |           |                          | \$806.40          |
| Line Total: |                                                                                                                                         |                        |                                      |    |                                |            |           |                          | \$806.40          |
| 2           | M6061T6S.080<br><br>SAME AS ABOVE                                                                                                       | 6061-T6 .080 Sheet     | 7/12/2013<br>Yes<br>7/12/2013        |    | 384.00<br>sf                   |            |           |                          | \$1,670.40        |
| Line Total: |                                                                                                                                         |                        |                                      |    |                                |            |           |                          | \$1,670.40        |
| 3           | M304S12GA<br><br>MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240/ASME SA240 | 304/316 0.100" Sheet   | 7/12/2013<br>Yes<br>7/12/2013        |    | 64.00<br>sf                    |            |           |                          | \$758.40          |

Note:

7/10/2013



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO20491**

Purchase Order Date 7/10/2013

PO Print Date 7/10/2013

Page Number 2 of 2

**Order From :**

METAUX SOLUTIONS  
2625 BOUL JACQUES-CARTIER EST  
LONGUEUIL, QC J4N 1L7  
CA

VC-MET002

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone**

800 558 8858

**Ship To Contact**

**Ship To Phone**

**Ship Via:**

TST ground

**Ship Acct:**

**Buyer**

**Customer POID**

**Customer Tax #**

**Terms**

**Currency**

**FOB**

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Line Total: \$758.40

4 M7075T6S.125

7075-T6 Sheet :125

7/12/2013

Yes

48.00 ✓

sf

\$1,022.90

MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209

7/12/2013

Line Total: \$1,022.90

PO Total: \$4,258.10

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

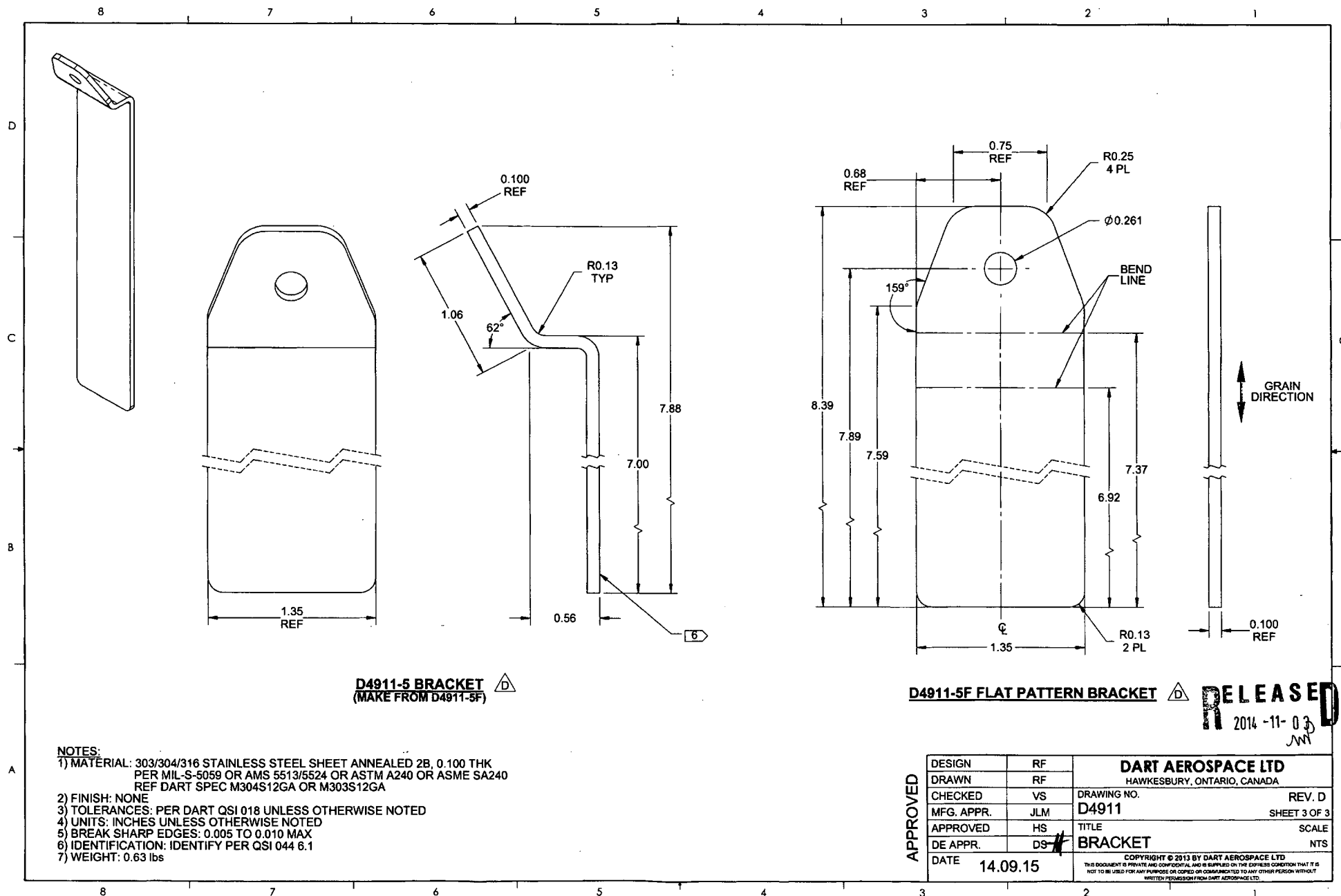
Certificate of Conformity or Material Certification required YES NO

Change Nbr:

2

Change Date:

7/10/2013



**RELEASED**  
2014-11-03